MODULAR EXTENSION TUBE ASSEMBLY INSTRUCTIONS

Your Nordic Components Modular EXtension Tube Assembly should include the following Items:

- Nordic Components MXT Tube, of specified capacity.
- Nordic Components MXT Cap. (+1 tubes do not have caps)
- Nordic Components MXT Barrel Nut, of specified model.
- Nordic Components MXT Spring, 45".

Ensure that your firearm is completely unloaded and pointed in a safe direction before doing any work to it!

- While wearing safety glasses, remove your shotgun's factory magazine cap, magazine spring retainer cap, spring and follower. Take note
 of your shotgun's follower direction, as this is critical for function. Some shotguns like the Remington 870, 11-87, VersaMax, and the
 Winchester SXP, may need to have the magazine tube "dimples" removed before any further installation of the magazine tube extension
 continues.
- 2. Install your Nordic Components Modular Extension Tube Barrel Nut onto your shotgun, followed by the tube. Take note of the clamp relief groove in the tube. This groove is offset on most tube lengths, allowing the user to flip the tube around to change the location of the clamp groove. Remove the cap from the end of the magazine tube.
- 3. Drop the follower down the magazine tube. Take note of the open ends on the Nordic Components Magazine Tube Extension spring. It is recommended that the open end of the spring in contact with the follower is turned in and down, so as not to bind with the follower. Install the magazine tube spring, and let the excess hang freely out the end of the magazine tube.
- 4. At this time, the spring will need to be trimmed. On semi-automatic shotguns especially, magazine spring length can be critical for proper function. We recommend that approximately 16" extends past the end of the Nordic Components Magazine Tube Extension as a starting point. We do not recommend trimming shorter than 12". Trim the spring off at this point, and turn the open end in and down, so as not to bind with the magazine tube cap.
- You can now install your magazine tube cap, completing the assembly.
- 6. NOTE: If you will be using a barrel clamp with your extension tube, we recommend loosening the <u>tube from the nut</u>, up to one turn, to allow a slight amount of play or wiggle in the tube. This will allow the tube to "float" and will prevent it from putting pressure on the barrel.

How do you contact Nordic Components?

If you have any problems, questions, concerns or you are not satisfied with our product, contact us at sales@nordiccomp.com or 952-442-8915. We not only make these products, we use them, have a passion for the action shooting sports and will try to help in any way possible.



79 East 8th Street Waconia, MN 55387